

Problem Occurs!

Begin Defining the Problem:



**MECHANICAL
& ELECTRICAL**



**SETUP
& TOOLING**

Attempt the most
likely solution.
If the problem
continues, try the next
potential solution.



PROGRAMMING



**FEEDS
& SPEEDS**

PROBLEM SOLVED!

Great work! Your ability to accurately diagnose problems is a useful skill in industry.

STILL UNRESOLVED?

Prepare to discuss the problem with your instructor by reviewing what solutions you have attempted and their accompanying results.